Champion 48" Round FS Table

79"

20"   30"
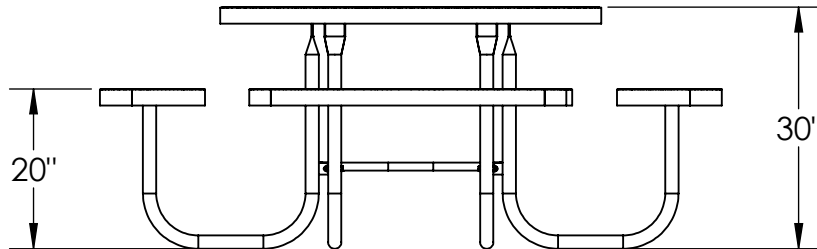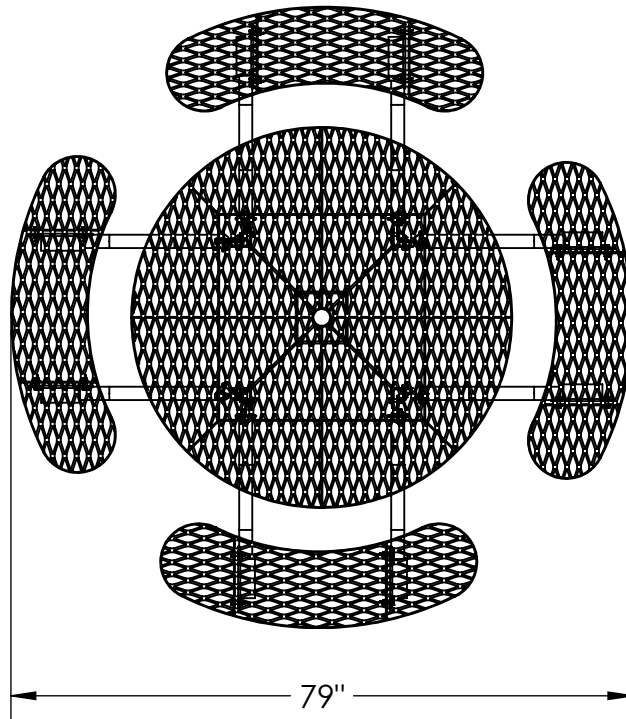
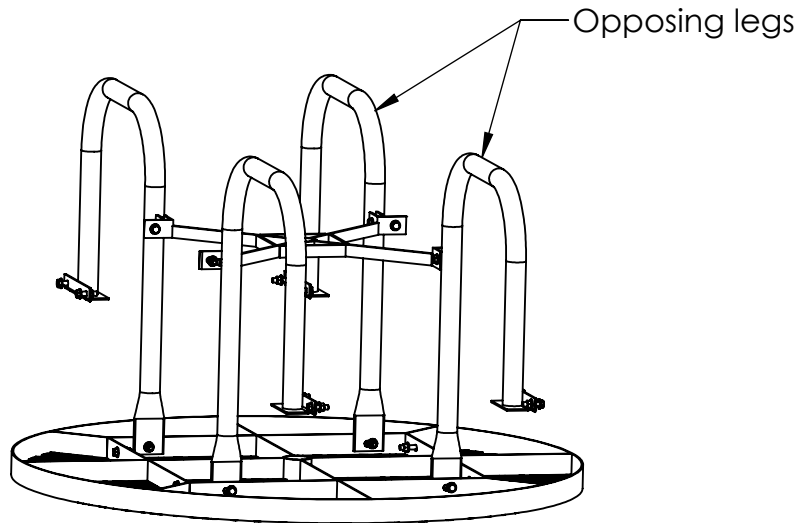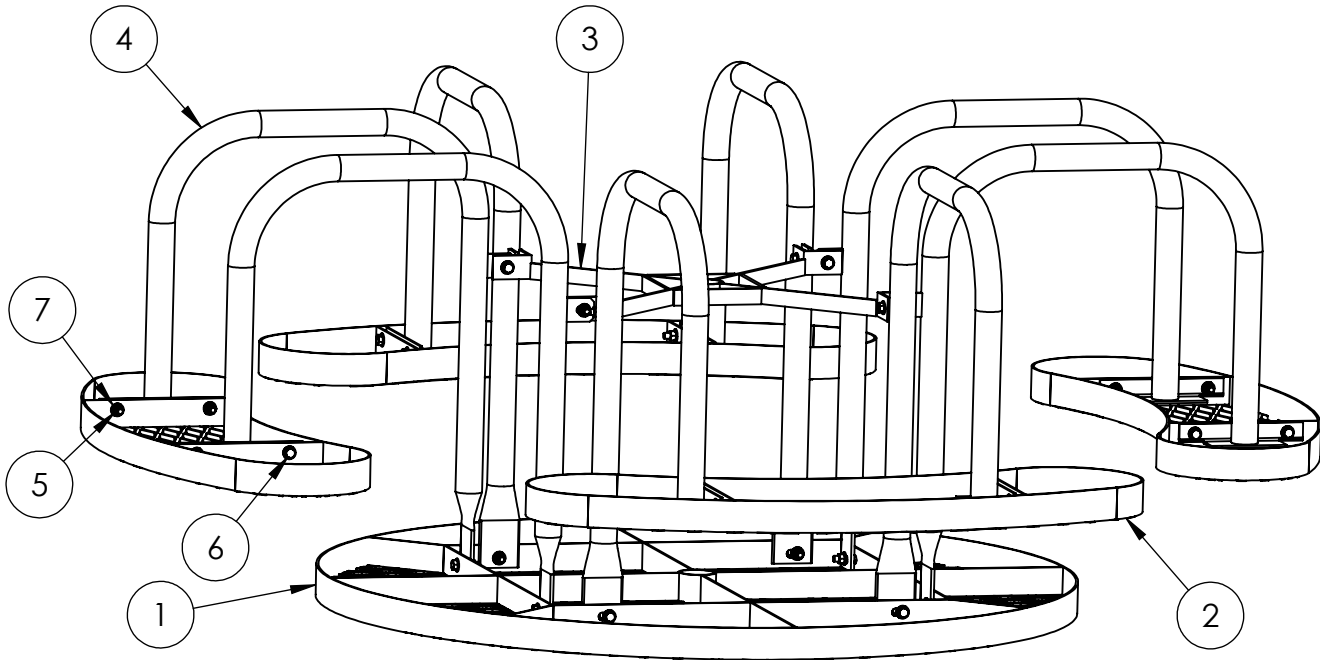| ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	642-R11	4' Round Table Top	1
2	622-R11	Champion Round Table Seat	4
3	634-119	Sq./Rnd Table Leg Support Bracket	1
4	634-111	Sq./Rnd Table Free Standing Leg	8
5	516-028	3/8" SS Nylock Nut	32
6	516-058	3/8"x1-1/2" SS Hex Bolt	32
7	516-023	3/8" SS Flat Washer	64

SIZE
A

Opposing legs

Fig. 1

④   ③

⑦

⑤

⑥

①

②

Fig. 2

In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

1. With table top upside down bolt 2 opposing legs on to top. As shown in Fig. 1. Do not tighten the bolts now.
2. Attach "x" shaped leg brace to the 2 legs.
3. Attach the other 6 legs fastening to the "x" shaped leg brace as you go.
4. Attach seats to other end of leg. The vertical portion of the angle iron leg top bolts flush with the seat support bar.
5. Flip the table right side up, level the top and seats, and tighten all of the bolts.
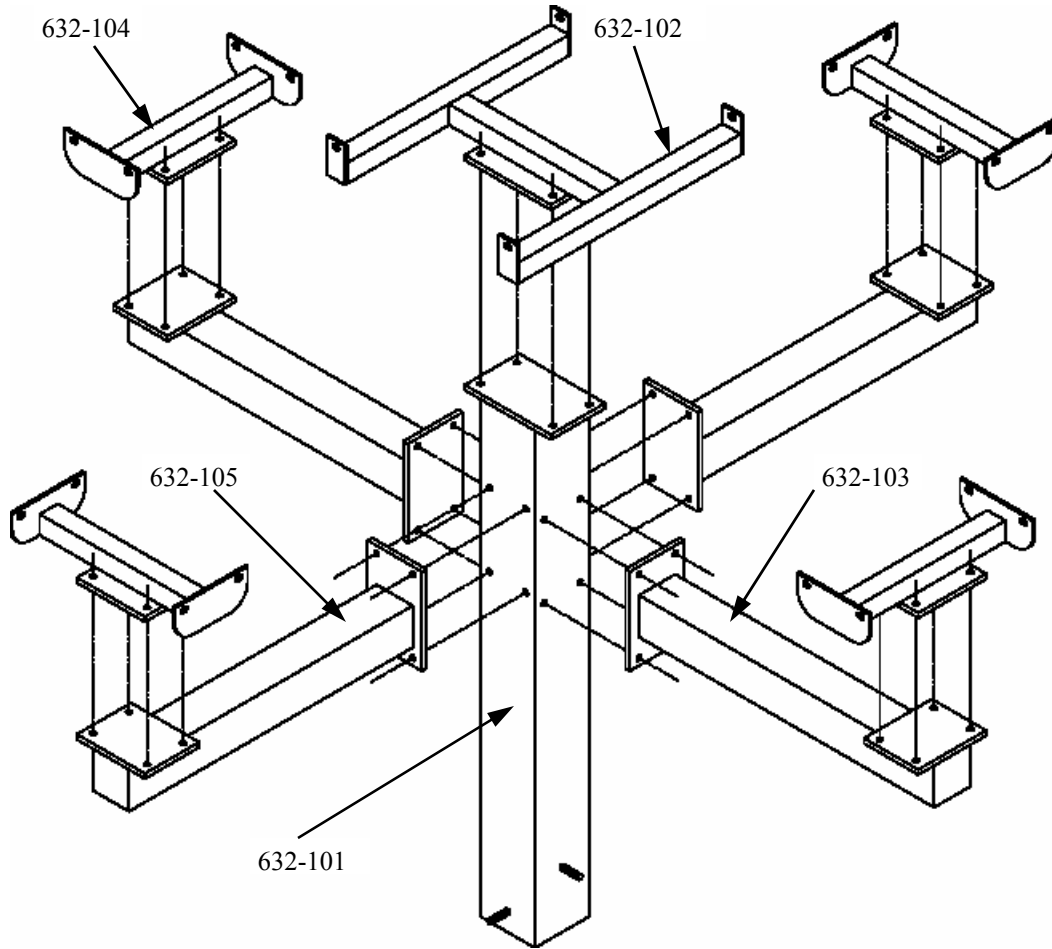
926-108/955-108

632-104

632-102

632-105

632-103

632-101

Part No.	Description	Qty.
642-111A/642-R11A	48" Champion Sq/Rnd Table Top WO/ Umbrella Hole	1
622-019/622-R11	40" Champion Seat	4
632-101	Center Pedestal Post	1
632-102	Table Top Support	1
632-103	Seat Arms	2
632-104	Seat Supports	4
632-105	Seat Arm for 4' Sq/Rd 1 Ped Tbl	2

The Table Top and Seats are not shown.

Periodic check of bolt tightness recommended.

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926-108 Single Pedestal Direct Bury Square Table
955-108 Single Pedestal Direct Bury Round Table

1. Bore a 12-14" diameter hole 36" into the ground.
2. Place 4-6" of pea rock in hole.
3. Place center pedestal post into the hole.
4. Drill out all holes with a 7/16" drill bit. Use a 1/2" drill bit for seat arm end plate holes and center pedestal post holes at their union.
5. Bolt the support arms on to the center pedestal post using 1/2"x9" stainless steel hex bolts.
6. Bolt seat supports on to the seat arms using 3/8"x2-1/2" stainless steel hex bolts.
7. Bolt table top support on to the center pedestal post using 3/8"x2-1/2" stainless steel hex bolts.
8. Bolt the table top on to the table top support using 3/8"x1-1/2" stainless steel hex bolts.
9. Bolt the seats on to the seat supports using 3/8"x1-1/2" stainless steel hex bolts.
10. Level table and adjust to desired height. Recommended height is 20" from the ground to the top of the seats.
11. Fill hole with concrete no higher than ground level.

Periodic check of bolt tightness recommended.

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