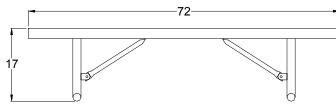
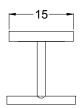


937-301 6FT SUPREME CHAMPION FREE STANDING BENCH WITHOUT BACK



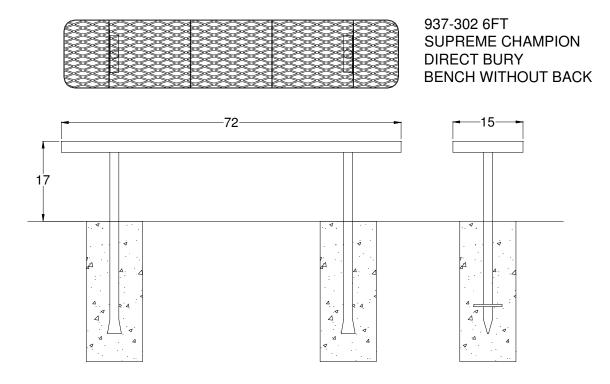


Part No.	Description	Qty.
622-113	6' Supreme Champion seat/back	1
631-110	Supreme Stand (Free Standing)	2
631-313	Brace (WO/Back)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	8
516-028	3/8" SS Nylock Nut	8
516-023	3/8" SS Washer	16

- 1 Drill plastic out of the mounting holes on the stands, seat and braces using a 7/16" dia. drill bit.
- 2 Fasten the seat to the stands loosely and then fasten the braces to the stands and seat.
- Make sure bench is level and tighten all of the bolts.





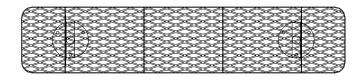


Part No.	Description	Qty.
622-113	6' Supreme Champion seat/back	1
631-120	Supreme Stand (Direct Bury)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	4
516-028	3/8" SS Nylock Nut	4
516-023	3/8" SS Washer	8

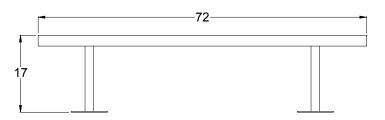
- 1 Drill plastic out of the mounting holes on the stands, seat and braces using a 7/16" dia. drill bit.
- 2 Fasten the seat to the stands loosely and then fasten the braces to the stands and seat.
- 3 Make sure bench is level and tighten all of the bolts.







937-305 6FT SUPREME CHAMPION SURFACE MOUNT BENCH WITHOUT BACK



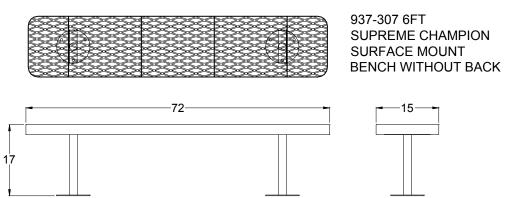
Part No.	Description	Qty.
622-113	6' Supreme Champion seat/back	1
633-111	Supreme Stand wo/Back (Surface mount)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	4
516-028	3/8" SS Nylock Nut	4
516-023	3/8" SS Washer	8

- 1 Drill plastic out of the mounting holes on the stands and seat using a 7/16" dia. drill bit.
- 2 Fasten the seat to the stands loosely and then fasten the braces to the stands and seat.
- 3 Make sure bench is level and tighten all of the bolts.
- 4 Fasten to the floor with the appropriate fasteners.

In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.







Part No.	Description	Qty.
622-113	6' Supreme Champion seat/back	1
633-111	Supreme Stand wo/Back (Surface mount)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	4
516-028	3/8" SS Nylock Nut	4
516-023	3/8" SS Washer	8

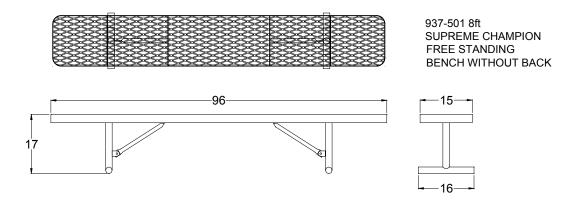
- Drill plastic out of the mounting holes on the stands and seat using a 7/16" dia. drill bit.
- Fasten the seat to the stands loosely and then fasten the braces to the stands and seat.
- Make sure bench is level and tighten all of the bolts.

4 Fasten to the floor with the appropriate fasteners.

In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.





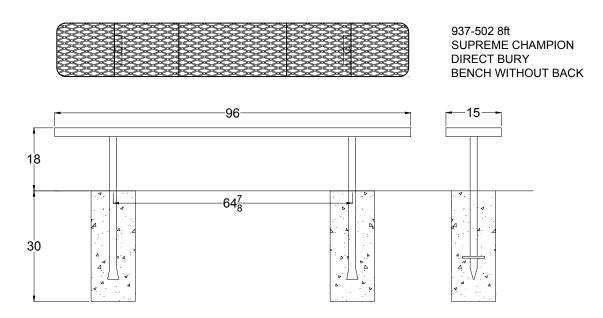


Part No.	Description	Qty.
622-115	8' Supreme Champion seat/back	1
631-110	Supreme Stand (WO/Back) (Free Standing)	2
631-313	Brace (WO/Back)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	8
516-028	3/8" SS Nylock Nut	8
516-023	3/8" SS Washer	16

- 1 Drill plastic out of the mounting holes on the stands, seat and brace using a 7/16" dia. drill bit.
- 2 Fasten the seat to the stands loosely and then fasten the brace to the stands.
- Make sure the bench is level and tighten all of the bolts.





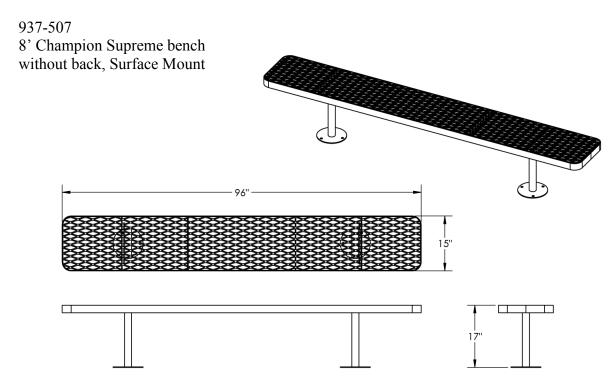


Part No.	Description	Qty.
622-115	8' Supreme Champion seat/back	1
631-120	Supreme Stand (WO/Back) (Direct Bury)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	4
516-028	3/8" SS Nylock Nut	4
516-023	3/8" SS Washer	8

- 1 Drill plastic out of the mounting holes on the stands and the seat using a 7/16" dia. drill bit.
- 2 Attach seat to stands with 3/8" x 1-1/2" SS hex bolts, washers and nuts.
- 3 Secure in concrete footing as shown.





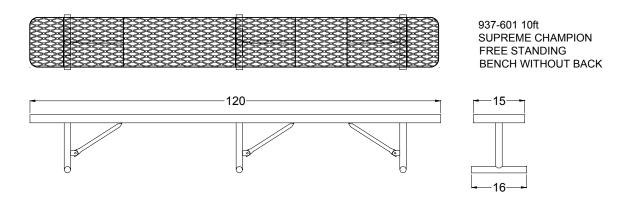


Part No.	Description	Qty.
622-115	8' Supreme Champion seat/back	1
633-111	Supreme Stand wo/Back (Surface mount)	2
516-058	3/8" x 1-1/2" SS Hex Bolt	4
516-028	3/8" SS Nylock Nut	4
516-023	3/8" SS Washer	8

- 1 Drill plastic out of the mounting holes on the stands and seat using a 7/16" dia. drill bit.
- 2 Fasten the seat to the stands loosely and then fasten the braces to the stands and seat.
- 3 Make sure bench is level and tighten all of the bolts.
- 4 Fasten to the floor with the appropriate fasteners.



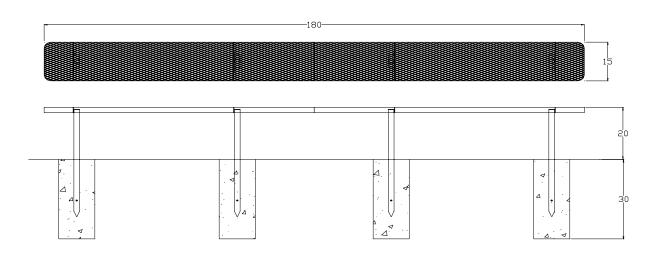




Part No.	Description	Qty.
622-116	10' Supreme Champion seat/back	1
631-110	Supreme Stand (WO/Back) (Free Standing)	3
631-313	Brace (WO/Back)	3
516-058	3/8" x 1-1/2" SS Hex Bolt	12
516-028	3/8" SS Nylock Nut	12
516-023	3/8" SS Washer	24

- 1 Drill plastic out of the mounting holes on the stands, seat and braces using a 7/16" dia. drill bit.
- 2 Fasten the seat to the stands loosely and then fasten the brace to the stands.
- Make sure the bench is level and tighten all of the bolts.





Part No.	Description	Qty.
622-118	7.5' Champion Seat/Back	2
631-020	Stand (Direct Bury)	4
516-058	3/8" x 1-1/2" SS Hex Bolt	10
516-028	3/8" SS Nylock Nut	10
516-023	3/8" SS Washer	20

- 1 Drill plastic out of the mounting holes on the stands and the seats using a 7/16" dia. drill bit.
- 2 Attach seats together with 3/8" x 1-1/2" SS hex bolts, washers and nuts and then mount stands to the seats with 3/8" x 1-1/2" SS hex bolts, washers and nuts.
- 3 Drill 4 holes (8"-10"Dia.) into the ground matching the spacing of the legs on the bench.
- 4 Support the bench in the holes with wood stakes.
- 5 Check the level and straightness of the bench and then fill the holes with concrete to within 2" of ground surface.

crete to within 2" of ground surface. In Accordance to California law: WARNING This product contains a chemical know to the State of California to cause cancer and birth defects or other reproductive harm.

